

## Work Order ID 60353



Page 1

July 6, 2010 1:15:56 PM

Item ID: D412-769-011

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seats (LH/RH)

Stop



Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr
IIN D412-769	Rev C

100



DOCUMENT CONTROL

0.00

for BG 10-10-12  
S 10/10/13

DC

Document Control

Memo

0.00

Photocopy bluefile &amp; type labels per PPP D412-769-011 CHG 001

105



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

10/10/13

110



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

S 10/10/13

(xcl)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 60353**

Page 2

July 6, 2010 1:15:56 PM

Item ID: D412-769-011

Accept



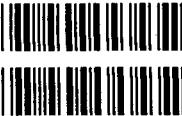
Setup Start



Revision ID:

Item Name: Aft Facing Seats (LH/RH)

Stop



Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120



Packaging

0.00

10/10/13 SF

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-769-011  
Location: 106  
PPP Rev: C

130



0.00

10/10/13 JJ

QC

Memo

0.00

Quality Control

MF  
10/10/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

July 6, 2010 1:15:55 PM

Page 1

Work Order ID: 60353



Parent Item: D412-769-011

Parent Item Name: Aft Facing Seats (LH/RH)

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 08-07-17 new issue DD verified by:EC  
10.03.23 as per IIN revC DD verified by:EC IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-769-041 Aft Facing Seat, LH	CHG001 	Manufactured	No			110	Each	0.0000	1	1			B60363 10/11/12
D412-769-042 Aft Facing Seat, RH	CHG001 	Manufactured	No			110	Each	0.0000	1	1			B60361 10/11/12

**DART**  
Dart Aerospace Ltd.  
1270 ABERDEEN ST.  
HAWKESBURY, ON, CANADA K6A 1K7

TC APPROVAL # 09-89  
TEL: 1-613-632-5200

P/N	D412-769-041	CHG	CHG001
DESC	Aft Facing Seat, LH	STC	SH08-38
LOT	B60363	STC	SR02682NY
MODEL	Bell 205/212/214/412	STC	

MADE IN CANADA

D2729-1

**DART**  
Dart Aerospace Ltd.  
1270 ABERDEEN ST.  
HAWKESBURY, ON, CANADA K6A 1K7

TC APPROVAL # 09-89  
TEL: 1-613-632-5200

P/N	D412-769-042	CHG	CHG001
DESC	Aft Facing Seat, RH	STC	SH08-38
LOT	B60361	STC	SR02682NY
MODEL	Bell 205/212/214/412	STC	

MADE IN CANADA

D2729-1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

#### 4. WEIGHT AND BALANCE

The following is the weight increase associated with the D412-769-XXX Kits. The installer is responsible for the weight of the equipment coming out of the helicopter in order to install the D412-769-XXX Aft Facing Seat kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-769-011 Aft Facing Seat kit	60.0 lb 27.2 kg	0.0 in 0.0 m	0.00 in-lb 0.00 m-kg	87.0 in 2.21 m	5220 in-lb 60.11 m-kg
D412-769-041 Aft Facing Seat, LH (normal position)	30.0 lb 13.6 kg	-16.1 in -0.41 m	-483.0 in-lb -5.58 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-042 Aft Facing Seat, RH (normal position)	30.0 lb 13.6 kg	+16.1 in +0.41 m	+483.0 in-lb +5.58 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-041 Aft Facing Seat, LH (center position)	30.0 lb 13.6 kg	-1.1 in -0.03 m	-33.0 in-lb -0.41 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-042 Aft Facing Seat, RH (center position)	30.0 lb 13.6 kg	+1.1 in +0.03 m	+33.0 in-lb +0.41 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-041 Aft Facing Seat, LH (right Position)	30.0 lb 13.6 kg	+13.9 in +0.35 m	+417.0 in-lb +4.76 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-042 Aft Facing Seat, RH (left Position)	30.0 lb 13.6 kg	-13.9 in -0.35 m	-417.0 in-lb -4.76 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg

#### 5. PARTS LIST

Qty -011	Qty -041	Qty -042	Part Number	Description
X			D412-769-011	AFT FACING SEAT KIT
1	X		D412-769-041	AFT FACING SEAT, LH
1		X	D412-769-042	AFT FACING SEAT, RH
1			D412-769-043	AFT FACING SEAT ASSEMBLY, LH
	1		D412-769-044	AFT FACING SEAT ASSEMBLY, RH
1	1		D412-724-041	HEAD REST ASSEMBLY, CENTER
1			D412-724-043	HEAD REST ASSEMBLY, LH
	1		D412-724-044	HEAD REST ASSEMBLY, RH

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Revision: C  
Date: 09.11.26

## 25.9 Parts List

Qty -011	Qty -041	Qty -042	Part Number	Description
X			D412-769-011	AFT FACING SEAT KIT
1	X		D412-769-041	AFT FACING SEAT, LH
1		X	D412-769-042	AFT FACING SEAT, RH
1	1		D412-724-041	HEAD REST ASSY, CENTER
1	1		. D3303-041	HEAD REST
1	1		. D3304-041	TUBE ASSEMBLY
4	4		. AN525-10R6	SCREW
1			D412-724-043	HEAD REST ASSY, LH
1			. D3303-041	HEAD REST
1			. D3304-043	TUBE ASSEMBLY
4			. AN525-10R6	SCREW
1			D412-724-044	HEAD REST ASSY, RH
1			. D3303-041	HEAD REST
1			. D3304-044	TUBE ASSEMBLY
4			. AN525-10R6	SCREW
1			D412-769-043	AFT FACING SEAT ASSEMBLY, LH
1			D412-769-044	AFT FACING SEAT ASSEMBLY, RH
2	2		. D3782-045	BACK LEG ASSEMBLY
1	1		. . D3772-1	BACK LEG
1	1		. . D3786-1	SLEEVE
1	1		. . D3787-1	FOOT
1	1		. . D3764-1	BACK LEG ADAPTER
1	1		. . D3773-041	HEAD REST ADAPTER
1	1		. . AN5-15A	BOLT
1	1		. . AN45-15A	EYE BOLT
1	1		. . AN5-17A	BOLT
2	2		. . AN4-15A	BOLT
4	4		. . NAS1149D0463J	WASHER
5	5		. . NAS1149D0568J	WASHER
2	2		. . MS21042L4	NUT
3	3		. . MS21042L5	NUT
1	1		. . D3782-041	FRONT INBOARD LEG ASSEMBLY
1	1		. . D3768-1	FRONT INBOARD LEG
1	1		. . D3762-041	FRONT LEG FITTING ASSY
1	1		. . D3787-1	FOOT
1	1		. . AN5-13A	BOLT
3	3		. . NAS1149D0568J	WASHER
2	2		. . MS21042L5	NUT
1	1		. . AN45-13A	EYE BOLT
1			. . D3782-043	FRONT OUTBOARD LEG ASSEMBLY, LH
1			. . D3768-3	FRONT OUTBOARD LEG, LH
1			. . D3762-041	FRONT LEG FITTING ASSY
1			. . D3787-1	FOOT
2			. . AN45-13A	EYE BOLT
2			. . NAS1149D0568J	WASHER
2			. . MS21042L5	NUT

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**25-00-00**

Qty -011	Qty -041	Qty -042	Part Number	Description
	1	.. D3782-044	FRONT OUTBOARD LEG ASSEMBLY, RH	
	1	.. D3768-4	FRONT OUTBOARD LEG, RH	
	1	.. D3762-041	FRONT LEG FITTING	
	1	.. D3787-1	FOOT	
	2	.. AN45-13A	EYE BOLT	
	2	.. NAS1149D0568J	WASHER	
	2	.. MS21042L5	NUT	
1	1	.. D3783-041	LATERAL BRACE ASSEMBLY	
1	1	.. D3769-1	TUBE	
2	2	.. D3765-1	CLEVIS	
2	2	.. AN5-13A	BOLT	
4	4	.. NAS1149D0568J	WASHER	
2	2	.. MS21042L5	NUT	
2	2	.. D3783-043	LONGITUDINAL BRACE ASSEMBLY	
1	1	.. D3769-3	TUBE	
1	1	.. D3765-1	CLEVIS	
1	1	.. AN5-13A	BOLT	
2	2	.. NAS1149D0568J	WASHER	
1	1	.. MS21042L5	NUT	
1	1	.. D3783-045	ANGLE BRACE ASSEMBLY	
1	1	.. D3769-5	TUBE	
2	2	.. D3765-1	CLEVIS	
2	2	.. AN5-13A	BOLT	
4	4	.. NAS1149D0568J	WASHER	
2	2	.. MS21042L5	NUT	
1	1	.. D3784-041	SEAT SUPPORT ASSEMBLY	
1	1	.. D3770-1	TUBE	
1	1	.. D3763-041	END FITTING ASSY	
1	1	.. D3763-045	END FITTING ASSY	
2	2	.. AN525-10R20	SCREW	
4	4	.. NAS1149D0332J	WASHER	
2	2	.. MS21042L3	NUT	
1	1	.. D3784-043	SEAT SUPPORT, LH	
1	1	.. D3762-043	END FITTING ASSY, LH	
1	1	.. D3770-1	TUBE	
1	1	.. D3770-3	TUBE	
2	2	.. D3763-041	END FITTING ASSY	
4	4	.. AN525-10R20	SCREW	
4	4	.. NAS1149D0332J	WASHER	
4	4	.. MS21042L3	NUT	
1	1	.. D3784-044	SEAT SUPPORT, RH	
1	1	.. D3762-044	END FITTING ASSY, RH	
1	1	.. D3770-1	TUBE	
1	1	.. D3770-3	TUBE	
2	2	.. D3763-041	END FITTING ASSY	
4	4	.. AN525-10R20	SCREW	
4	4	.. MS21042L3	NUT	
8	8	.. NAS1149D0332J	WASHER	

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**25-00-00**

REFERENCE

Qty -011	Qty -041	Qty -042	Part Number	Description
	1		. D3766-1	FRONT RAIL, LH
		1	. D3766-2	FRONT RAIL, RH
1	1	1	. D3766-3	REAR RAIL
1	1	1	. D3767-1	UPPER RAIL
1	1	1	. AN45-13A	EYE BOLT
6	6	1	. AN5-10A	BOLT
2	2	1	. AN5-13A	BOLT
20	20	1	. NAS1149D0568J	WASHER
4	4	1	. NAS1149D0463J	WASHER
12	12	1	. MS21042L5	NUT
2	2	1	. MS21042L4	NUT
28	28	1	. MS21042L3	NUT
2	2	1	. AN4-15A	BOLT
1	1	1	. D412-724-041	HEAD REST ASSEMBLY, CENTER
1		1	. D412-724-043	HEAD REST ASSEMBLY, LH
		1	. D412-724-044	HEAD REST ASSEMBLY, RH
1	1	1	. D3774-1	SEAT BOTTOM
1	1	1	. D3774-3	SEAT BACK
13	13	1	. AN525-10R22	SCREW
9	9	1	. AN525-10R24	SCREW
21	21	1	. NAS1149D0363J	WASHER
13	13	1	. NAS1149D0332J	WASHER
6	6	1	. AN3-5A	BOLT
2	2	1	. D3775-1	GUARD
3	3	1	. D3792.1	SEAT BELT EYE BOLT

NOTE: . PART INCLUDED WITH ASSEMBLY ABOVE  
 . . PART INCLUDED WITH ASSEMBLY ABOVE  
 . . . PART INCLUDED WITH ASSEMBLY ABOVE

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25-00-00

Work Order ID 60361

July 6, 2010 1:33:37 PM

Page 1

REFERENCE ONLY



Item ID: D412-769-042

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat, RH

Stop



Start Date: 7/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 7/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CD

Date: 10/7/10 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-769	Rev C

100



DOCUMENT CONTROL

DC

Document Control,

Memo

0.00

0.00

Photocopy bluefile & type labels per PPP D412-769-042 CHG 001

S10/08/26

HJ for BG 10-8-25

105



Pick Kit

0.00

10/8/25 sf

Packaging

Packaging

Memo

0.00

110



QC4- 100% Inspect kits for completeness

0.00

S10/08/26

QC

Quality Control

Memo

0.00

(HJ)

PPP 6253

Wardell

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / . Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 1

July 6, 2010 1:33:37 PM

Work Order ID: 60361



Parent Item: D412-769-042



Parent Item Name: Aft Facing Seat, RH

Start Date: 7/06/10

Required Date: 7/20/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 08-07-17 new issue DD verified by:EC IPP Rev:B  
10.03.23 as per IIN revC DD verified by:EC IPP Rev:C 10.06.07  
added pick kit DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-724-041	CHC7001	Manufactured	No			105	Each	0.0000	1	1		BS0364 10/18/24-SF	
Head Rest Assembly, Center	CHC7001	Manufactured	No			105	Each	0.0000	1	1		BS9833 10/18/24-SF	
Head Rest Assembly, RH	CHC7001	Manufactured	No			105	Each	0.0000	1	1	✓	60356 10/18/24(C)	
Aft Facing Seat Assembly, RH	D412-769-042	Manufactured	No			105	Each	0.0000	1	1			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries

*REFERENCE ONLY*

#### 4. WEIGHT AND BALANCE

The following is the weight increase associated with the D412-769-XXX Kits. The installer is responsible for the weight of the equipment coming out of the helicopter in order to install the D412-769-XXX Aft Facing Seat kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-769-011 Aft Facing Seat kit	60.0 lb 27.2 kg	0.0 in 0.0 m	0.00 in-lb 0.00 m-kg	87.0 in 2.21 m	5220 in-lb 60.11 m-kg
D412-769-041 Aft Facing Seat, LH (normal position)	30.0 lb 13.6 kg	-16.1 in -0.41 m	-483.0 in-lb -5.58 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-042 Aft Facing Seat, RH (normal position)	30.0 lb 13.6 kg	+16.1 in +0.41 m	+483.0 in-lb +5.58 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-041 Aft Facing Seat, LH (center position)	30.0 lb 13.6 kg	-1.1 in -0.03 m	-33.0 in-lb -0.41 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-042 Aft Facing Seat, RH (center position)	30.0 lb 13.6 kg	+1.1 in +0.03 m	+33.0 in-lb +0.41 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-041 Aft Facing Seat, LH (right Position)	30.0 lb 13.6 kg	+13.9 in +0.35 m	+417.0 in-lb +4.76 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg
D412-769-042 Aft Facing Seat, RH (left Position)	30.0 lb 13.6 kg	-13.9 in -0.35 m	-417.0 in-lb -4.76 m-kg	87.0 in 2.21 m	2610 in-lb 30.06 m-kg

#### 5. PARTS LIST

Qty -011	Qty -041	Qty -042	Part Number	Description
X			D412-769-011	AFT FACING SEAT KIT
1	X		D412-769-041	AFT FACING SEAT, LH
1		X	D412-769-042	AFT FACING SEAT, RH
1			D412-769-043	AFT FACING SEAT ASSEMBLY, LH
	1		D412-769-044	AFT FACING SEAT ASSEMBLY, RH
1	1		D412-724-041	HEAD REST ASSEMBLY, CENTER
1		1	D412-724-043	HEAD REST ASSEMBLY, LH
		1	D412-724-044	HEAD REST ASSEMBLY, RH

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Revision: C  
Date: 09.11.26

Qty -011	Qty -041	Qty -042	Part Number	Description
		1	D3782-044	FRONT OUTBOARD LEG ASSEMBLY, RH
		1	D3768-4	FRONT OUTBOARD LEG, RH
		1	D3762-041	FRONT LEG FITTING
		1	D3787-1	FOOT
		2	AN45-13A	EYE BOLT
		2	NAS1149D0568J	WASHER
		2	MS21042L5	NUT
	1	1	D3783-041	LATERAL BRACE ASSEMBLY
	1	1	D3769-1	TUBE
	2	2	D3765-1	CLEVIS
	2	2	AN5-13A	BOLT
	4	4	NAS1149D0568J	WASHER
	2	2	MS21042L5	NUT
	2	2	D3783-043	LONGITUDINAL BRACE ASSEMBLY
	1	1	D3769-3	TUBE
	1	1	D3765-1	CLEVIS
	1	1	AN5-13A	BOLT
	2	2	NAS1149D0568J	WASHER
	1	1	MS21042L5	NUT
	1	1	D3783-045	ANGLE BRACE ASSEMBLY
	1	1	D3769-5	TUBE
	2	2	D3765-1	CLEVIS
	2	2	AN5-13A	BOLT
	4	4	NAS1149D0568J	WASHER
	2	2	MS21042L5	NUT
	1	1	D3784-041	SEAT SUPPORT ASSEMBLY
	1	1	D3770-1	TUBE
	1	1	D3763-041	END FITTING ASSY
	1	1	D3763-045	END FITTING ASSY
	2	2	AN525-10R20	SCREW
	4	4	NAS1149D0332J	WASHER
	2	2	MS21042L3	NUT
	1	1	D3784-043	SEAT SUPPORT, LH
	1	1	D3762-043	END FITTING ASSY, LH
	1	1	D3770-1	TUBE
	1	1	D3770-3	TUBE
	2	2	D3763-041	END FITTING ASSY
	4	4	AN525-10R20	SCREW
	4	4	NAS1149D0332J	WASHER
	4	4	MS21042L3	NUT
	1	1	D3784-044	SEAT SUPPORT, RH
	1	1	D3762-044	END FITTING ASSY, RH
	1	1	D3770-1	TUBE
	1	1	D3770-3	TUBE
	2	2	D3763-041	END FITTING ASSY
	4	4	AN525-10R20	SCREW
	4	4	MS21042L3	NUT
	8	8	NAS1149D0332J	WASHER

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**REFERENCE ONLY**

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**ICA-D412-769**  
ICA Page 19 of 34

Qty -011	Qty -041	Qty -042	Part Number	Description
1		1	D3766-1	FRONT RAIL, LH
		1	D3766-2	FRONT RAIL, RH
1	1	1	D3766-3	REAR RAIL
1	1	1	D3767-1	UPPER RAIL
1	1	1	AN45-13A	EYE BOLT
6	6	1	AN5-10A	BOLT
2	2	1	AN5-13A	BOLT
20	20	1	NAS1149D0568J	WASHER
4	4	1	NAS1149D0463J	WASHER
12	12	1	MS21042L5	NUT
2	2	1	MS21042L4	NUT
28	28	1	MS21042L3	NUT
2	2	1	AN4-15A	BOLT
1	1	1	D412-724-041	HEAD REST ASSEMBLY, CENTER
1		1	D412-724-043	HEAD REST ASSEMBLY, LH
		1	D412-724-044	HEAD REST ASSEMBLY, RH
1	1	1	D3774-1	SEAT BOTTOM
1	1	1	D3774-3	SEAT BACK
13	13	1	AN525-10R22	SCREW
9	9	1	AN525-10R24	SCREW
21	21	1	NAS1149D0363J	WASHER
13	13	1	NAS1149D0332J	WASHER
6	6	1	AN3-5A	BOLT
2	2	1	D3775-1	GUARD
3	3	1	D3792.1	SEAT BELT EYE BOLT

NOTE: . PART INCLUDED WITH ASSEMBLY ABOVE  
 . . PART INCLUDED WITH ASSEMBLY ABOVE  
 . . . PART INCLUDED WITH ASSEMBLY ABOVE

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Revision: 1